6525updated step

1. 把U盘插在电脑上insert U flash disk to computer
2. 打开我的电脑 open “ my computer”
3. 找到U盘这一项，点击右键，点击格式化，弹出一个对话框，文件对话框选择FAT32,选择快速格式化 find U disk, click right button, click format, pop dialog box, choose the file dialog FAT32, and choose fast format
4. 将6525升级包内的这两个文件复制到U盘内 copy 6525 updated file into U flash disk.



1. 将U盘从电脑 上拔下来 Put out U flash disk from computer.
2. 找到你的机器（跟你的电脑没关系），把机器断电 Find laser machine, ( no relationship with computer,) Power off laser machine.
3. 将U盘插在控制卡的U盘插口上 Insert U flash disk into USB connection of 6525 control card.
4. 将机器上电 Power on laser machine
5. U盘指示灯会闪烁二三秒，等不闪了，机器不要断电，将U盘拔下来 U flash disk indicator lamp will blink 2 or 3 seconds, wait for do not blink, please do not power off laser machine, then put out U flash disk.
6. 如果U盘没有指示灯，U盘插在控制卡上，上电后，等大约二分钟拔下来即可 if yout U flash disk have no indicator lamp, put out after U flash disk connect into Control card about 2 minutes. On condition that power on machine.
7. 升级完成后，打开电脑，找到lasercut5.3的图标，点击右键，点击属性，点击查找目标，弹出一个文件夹 After updated, open computer, find lasercut5.3 mark, and click right button, and click attribute and click find objection, will pop folder
8. 找到这个图标,双击该图标，打开一个界面，看一下固件是否为4.3.0.5，硬件是否为4.3.0.1，是则升级成功 find photo mark double click this photo, open one interface, find if firmware is 4.3.0.5 or not.



1. 将面板上的加工功率改为百分之百，加工速度改为百分之百，点射时间改为0，点动距离改为0，加工次数改为1；

Please change processing power: 100%, processing speed 100% and, laser time: 0 and point moving distance: 0 processing times: 1

1. 机器断电再上电就OK了； Power off machine, then power on machine. Everything will be ok.